## **Acrylonitrile Butadiene Rubber (Nitrile Rubber)**

Narrow Molecular Weight Distribution, Controlled ACN content, Non Staining Good Processibility with less variation in Mooney Viscosity Compared to other Commercially available Grades. This facilitates Smooth Mixing and less Compound Variation and Produces Parts with consistent quality & less rejection.

## **Basic Properties and Characteristics**

| Grade            | ACN % | Mooney Viscosity            |   | Application  |
|------------------|-------|-----------------------------|---|--|
|                  |       | ML <sub>(1+4)</sub> 100°C   |   |  |
| N217SH           | 48    | 70-80                       | Ultra-high ACN, Low Fuel and Air Permeability.<br>High filler loading. Reduced compound cost  | Products with High Oil and   |
| N215SL           | 48    | 40-50                       | Ultra-high ACN, Low Mooney Good Processability  | Solvent Resistant such as Packing Gaskets, Oil Seals, Fuel Hoses, High Pressure Hoses, Printing Rolls, Blankets, Safety Shoe Sole and Spinning Parts |
| N220SH           | 41    | 75-90                       | High ACN compound design at lower cost by incorporation of high process oil and filler loading.   |  |
| N220S            | 41    | 50-60                       | High ACN, Excellent Physical Properties and Processability. Very Low Corrosion to metals.   |  |
| N232SH           | 35    | 75-80                       | High viscosity type, Reduces Air defect in press moulding   | nce  |
| N230SH           | 35    | 77-93                       | General-purpose, High-viscosity Nitrile Rubber. Superior Physical properties and Solvent Resistance. Good Green Strength. Better Tensile and Mechanical properties. High process Oil and Filler loading. Balanced Low Temperature properties. | Recommended for Industrial,<br>Automotive application. Well<br>suited for Graphic Arts, Rolls,<br>Footwear Spinning parts,<br>Linings, Safety Shoes, |
| N230S            | 35    | 50-60                       | General-purpose, Intermediate-viscosity Nitrile Rubber.   | - Diaphragm, Packing, Oil Seals and Oil Resistance Hose.   |
| N230SL           | 35    | 40-48                       | General-purpose, Medium-viscosity Nitrile Rubber. Provides exceptional processing, suitable for   |  |
| N230SV           | 35    | 30-35                       | blending with other polymers  |  |
| N240S            | 26    | 52-60                       | Used where Low Temperature and Good Mould Flow are required. Easier processing. High resilience   | Aircraft Oil Resistant and Extreme Cold Water- Resistant products such as Rolls, Hoses, Packing etc  |
| N250S            | 20    | 60-70                       | Medium-high viscosity for Compression, Transfer<br>moulding. High Resilience. Low Water Swell. Blends<br>with General purpose unsaturated rubber possible   |  |
| N250SL           | 19.5  | 40-45                       | Cold resistance, water resistance, metal corrosion resistance   |  |
| N260S            | 15    | 65-75                       | Extreme Cold Resistance, Water Resistance,<br>Metal Corrosion Resistance  |  |
| N280<br>(Liquid) | 32    | Brookfield 5000<br>Cp (70℃) | Medium High Nitrile Liquid Rubber   | Serves as a Non-Migratory<br>Process Aid for NBR to control<br>volume swelling/Viscosity.  |