

SODIUM STEARATES NS SOAP

STANDARD CURE SYSTEM FOR ACM RUBBER

FEATURES :-

- Cost Efficient
- Excellent Cure Properties
- Improved Initial Mechanical Properties
- Superior Heat Ageing Properties

Parameters	Specifications
Appearance	White to Light Yellow Needle
Free Alkali	0.10 Max
Alcohol - Insoluble Mater	2.50 Max
Water Insoluble Mater	0.80 Max
Water Content	10±2
Iron Content	50 Max
Petroleum Ether-Soluble Mater	1.50 Max

TYPICAL FORMULATION

Ingredients	Compound A
TRC ACM SA 201	100
Stearic Acid	1
Naugard 445	2
FEF	65
Sulphur	0.3
NS Soap (Sodium Stearate)	3
SK1 (Potassium Stearate)	0.3

Rheometric Propertie (ODR) 180°C for 15 min

ML	4.83
MH	20.66
Ts2	1.13
Tc90	7.82
Mooney Viscosity ML ₍₁₊₄₎ @100°C	71.2

Physical Properties: - Test Slabs Cured at 180°C, 10 min Post Cured 170°C for 3 Hrs.

Shore Hardness (Shore A)	70
Specific Gravity	1.326
Tensile Strength, Mpa	13.54
Elongation at Break, % (Min)	246

Heat Ageing Properties:- 150°C for 72 Hrs

Change in Hardness (Unit)	0
Change in Tensile Strength %	2%
Change in Elongation at Break %	8%